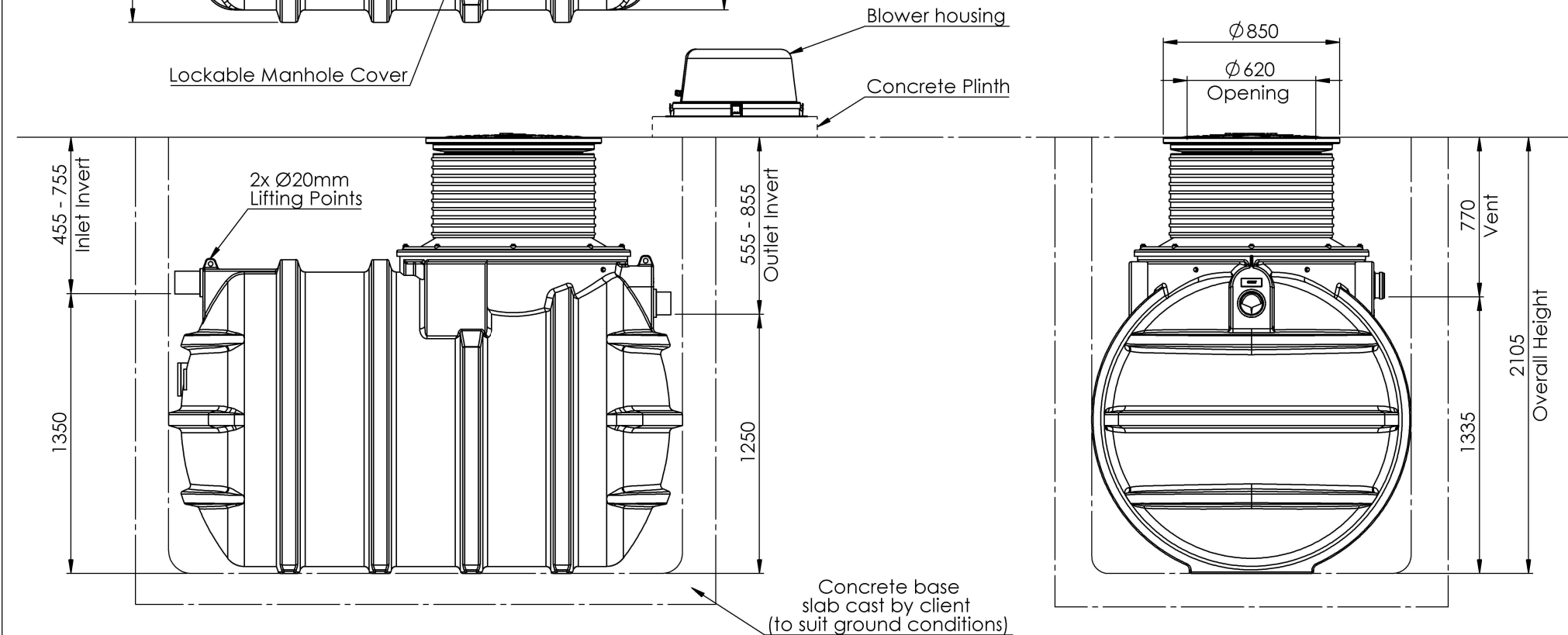


- Notes :**
1. Inlet and Outlet are Ø110 mm. Suitable reducers should be used to step down from bigger pipework. Supplied by others.
  2. Units invert is adjustable by trimming external riser to required height. Selection of correct invert is key and must be suitable for drainage and ground levels on site.
  3. Ext neck kit available for deeper inverts up to a maximum invert of 1400 mm. See extension neck drawing for assembly details.
  4. It is important to read and understand installation operation and maintenance guidelines before attempting to install this unit.
  5. Vent pipe connection is supplied but vent runs and stacks are supplied by others.
  6. Air hose for tank internals is supplied with blower housing and is run through the vent.
  7. Tank Weight (Empty) - 170 kg



Please check with Kingspan Water & Energy for the latest Issue of the drawing

Issue	Date	Drawn By	Approved By	Description
02	29/06/2023	D.Musvaburi	D.M	Note 3 amended ECN 35
01	14/03/2023	D.Owen	D.Owen	Initial Issue

Modelled By : D.Owen	Tolerance (unless stated) :
Weight : kg 198.11 kg	Thickness :
Material : Various	Surface Area : m <sup>2</sup>

**Drawing : DS1398P**

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BioAir 2 Gravity (6PE) Sales Drawing

All Dimensions In mm

Scale: Do Not Scale



Third Angle Projection

A:\Depl\Wastewater\Engineering\Engineering Projects\962A - BioAir (Activated Sludge)\962A - Models\BioAir2\_DS1398P\DS1398P

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